



	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: FA-4A-2021
					Rev. No.:01
Manufacturer name/address/ Web page:	Fonderia Augusta S.r.l. via Landri 1e/f, I-24060 Costa di Mezzate (BG) www.fonderia-augusta.com				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	ASTM A995M-13 Gr. 4A; MDS D46, Revision 6, Norsok M-630:2020				
Manufacturing Summary doc. No.:	MSFA-4A-2021			Rev. No.: 01	
Products and manufacturing process(es):	Sand castings for mechanical and petrochemical industries				
Mandatory conditions and sub-contractors:	<ul style="list-style-type: none"> - Heat treatment in batch furnace no. CS 3020-6 (identification code 5.108.000) - RT by ITACA Srl – Chignolo d'Isola (BG) – I Italtest N.D.T. s.r.l. _Settimo Milanese (MI)-I - Laboratory material testing by: <ul style="list-style-type: none"> o Sider Test Srl – Castel San Giovanni (PC) – I o MegaLab – Albano S. Alessandro (BG) - I o Quality Control – Medolago (BG) - I 				
Other information:	<ul style="list-style-type: none"> - Heat treatment verification carried out on furnace no. CS 3020-6 (identification code 5.108.000). Ref. test report no. 16E6409RP dated 20th July 2016. - Pickling by: <ul style="list-style-type: none"> o Clerici Srl – Baranzate (MI) – I o Corali & C. snc – Calcio (BG) – I. 				
Qualification expires:	October 2026				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Sand castings	6297/16C/C	180	180	301	All
Qualification/acceptance signatures					
Manufacturer	Prepared by/Date: Marzia Borgonzoni, Quality Engineer  March 16 th , 2023		Checked by/Date: Flavio Bettoni, Quality Manager  March 16 th , 2023		
	The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i>				
Qualified/Accepted by (company name /address):  AkerSolutions Fomebu, Norway NO 929 877 950 VAT			Signature/Date:  20.03.2023 André Mikkelsen		